

Multi-flute thread mills

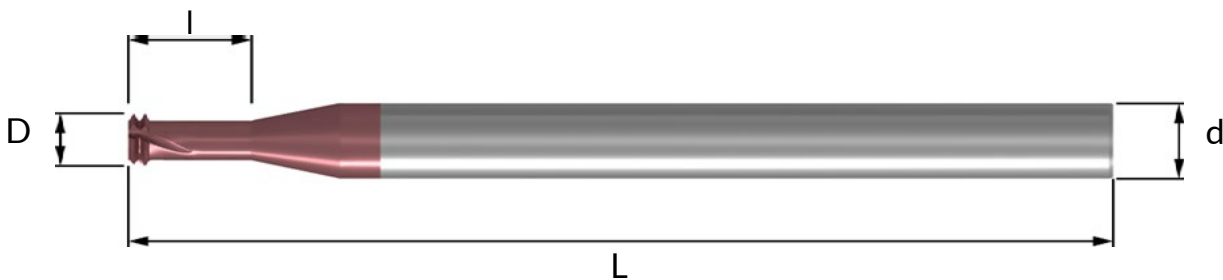


TECHNICAL DATA

Reduce tool pressure with the WHIZTHRILL

When it comes to milling deep threads or machining hard materials, tool deflection can be a significant challenge. Using a two-flute thread mill not only reduces tool pressure but also ensures the production of high-quality threads. WhizCut offers a comprehensive range of ISO-certified two-flute thread mills that handle even the most difficult tasks with ease.

THREAD MILL TABLE



TWO-FLUTE THREAD MILLS ISO | NM

Thread mills	Pitch	M coarse	M fine	d	D	Flutes	I	L	Stock
NM04015D4 0.4ISO A9	0.4	M2 (2XD)		4	1.5	4	4.4	50	●
NM04015D6 0.4ISO A9	0.4	M2 (3XD)		4	1.5	4	6.4	50	●
NM04016D5 0.45ISO A9	0.45	M2.2 (2XD)		4	1.65	4	5	50	●
NM04016D7 0.45ISO A9	0.45	M2.2 (3XD)		4	1.65	4	7.1	50	●
NM04019D5 0.45ISO A9	0.45	M2.5 (2XD)		4	1.9	4	5.5	50	●
NM04019D8 0.45ISO A9	0.45	M2.5 (3XD)		4	1.9	4	8	50	●
NM04023E6 0.5ISO A9	0.5	M3 (2XD)		4	2.3	5	6.5	50	●
NM04023E9 0.5ISO A9	0.5	M3 (3XD)		4	2.3	5	9.5	50	●
NM04026E7 0.6ISO A9	0.6	M3.5 (2XD)		4	2.6	5	7.6	50	●
NM04026E11 0.6ISO A9	0.6	M3.5 (3XD)		4	2.6	5	11.1	50	●
NM0403E9 0.7ISO A9	0.7	M4 (2XD)		4	3	5	9	50	●
NM0403E13 0.7ISO A9	0.7	M4 (3XD)		4	3	5	13	50	●
NM04034E10 0.75ISO A9	0.75	M4.5 (2XD)		4	3.4	5	10	50	●
NM04034E14 0.75ISO A9	0.75	M4.5 (3XD)		4	3.4	5	14.3	50	●
NM04038E11 0.8ISO A9	0.8	M5 (2XD)		4	3.8	5	11	50	●
NM04038E16 0.8ISO A9	0.8	M5 (3XD)		4	3.8	5	16	50	●
NM06045E13 1.0ISO A9	1	M6 (2XD)		6	4.5	5	13	63	●
NM06045E19 1.0ISO A9	1	M6 (3XD)		6	4.5	5	19	76	●
NM0606E17 1.25ISO A9	1.25	M8 (2XD)		6	6	5	17.3	63	●
NM0606E25 1.25ISO A9	1.25	M8 (3XD)		6	6	5	25.3	76	●

● Available from stock ○ Delivery on request, – Not available