

140°^{+4°}_{-2°} α-INOX
High-performance point
geometry, self-centering

from Ø 1.0 k6
to Ø 6.0 k6

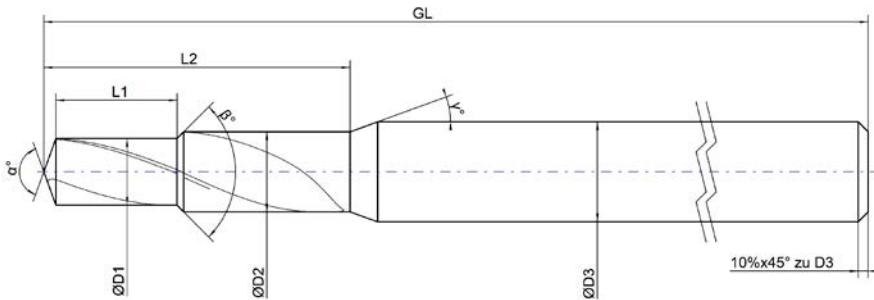
in 0.05 mm steps
from Ø 1.0 to Ø 3.0
in 0.1 mm steps from
Ø3.0 to Ø 6.0

The high-performance α-INOX
coating guarantees a long tool
life and prevents the cutting
edges from sticking

2xD drilling depth with 90°
countersink edge for chamfering

The reinforced h6 shank
combined with an optimized
usable length makes the tool
robust and vibration-free

High feed and cutting speeds
are made possible by the use
of ultra-fine-grained solid
carbide with high fracture
toughness.



☐ Order

Order number: _____

☐ Inquiry

Dimensions:

D₁: _____ GL: _____ α: _____
D₂: _____ L₁: _____ β: _____
D₃: _____ L₂: _____ γ: _____
Z: _____

Coating:

☐ Coated*: _____
☐ Uncoated

Cooling channels:

☐ No ☐ Yes

Cutting direction:

☐ Right ☐ Left

Material to be machined:

Shank shape:

Quantity:

Date, signature & company stamp:

Contact person:

* Without further information, the most suitable coating will be used.